



GE Power Controls

MiniFORM
Switchboards



MiniFORM



Mini FORM



MiniFORM switchboards

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Fuse Links

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The dependability and reliability of fuses, proven quality that has stood the test of time and a modular format that provides for hundreds of configurations - MiniFORM can truly offer custom switchboards with off-the-shelf convenience.

Manufactured in accordance with the latest British and International standards, the flexibility of the MiniFORM arrangement modules allows virtually any combination of bottom or top entry for incomer and outgoing circuits to satisfy the demanding requirements of modern installations. When used in conjunction with world renowned Red Spot Fuse Links the system offers superior fault level capability yet achieving discrimination is child's play.

Easy to install and easy to maintain, the MiniFORM system allows for uprating of circuits or extension of the switchboard at a later date thus protecting the investment by making the installation future proof.

Assembly of the Arrangements is a simple operation or if you prefer GE Power Controls can offer a fully assembled MiniFORM Switchboard through it's licensed assembler network.

Whatever the installation asks for.....
MiniFORM has the answer!!

Fuse reliability in compact modular format

- Switchboards in accordance with BSEN 60439-1.
- Manufactured in quality mild steel 1.6mm for strength.
- Electro-statically applied epoxy polyester powder coat paint finish for high durability.
- Compact space saving design.
- From 2A - 560A for outgoing circuits.
- Incomer rating 63A - 800A.
- Modular '5 Stack' Arrangements.
- Very flexible 'Mix and Match' of arrangements to produce the switchboard required.
- Any combination of incomers and outgoers arranged for bottom or top entry.
- Easy uprating of circuits from 63A to 100A, 200A or 250A if required.
- Arrangements with busbars extendable (site conditions permitting).
- All internal busbars and cable connections are electroplated solid copper.
- Option to assemble yourself or ready assembled through licensed assemblers.
- All incoming and outgoing circuits cabled from the front.
- Fuse Switches in accordance with BSEN 60947-1.
- CM-MT Fuse Switches give high performance in compact dimensions.
- Removable fuse carriers offer safest conditions for replacing fuses.
- Fuse carriers feature safety interlock to prevent mis-insertion of wrong rating carrier.
- Fully shrouded contacts and terminals for protection against accidental contact.
- Easy fit plug-in fuse switches (63A - 250A) save installation time.
- Red Spot Fuse Links give high performance 80kA Fault level capability.
- Red Spot Fuse Links give reliable, predictable and dependable performance.
- Discrimination easy to calculate for upstream and downstream devices.
- Fuse Switches are heavy duty quick make / break mechanism with silver plated contacts.
- Retractable operating handles.
- Operating handles can be padlocked in the 'OFF' position.
- Safety interlocks prevent door being opened when in 'ON' position.
- Provision for Castell interlock.

What could be simpler?

Arrangements selected are just coupled together to produce the required switchboard.

This switchboard comprises:
Arrangement 5 + Arrangement 10 + Arrangement 5*

63A, 100A, 200A and 250A rating in the small frame 1 size

Dedicated cabling compartments

All cabling and access to components from front of switchboard

Easy fit plug-in Fuse Switches save time (secured by 6 screws)

Removable fuse carriages offer high safety when replacing Fuse Links.

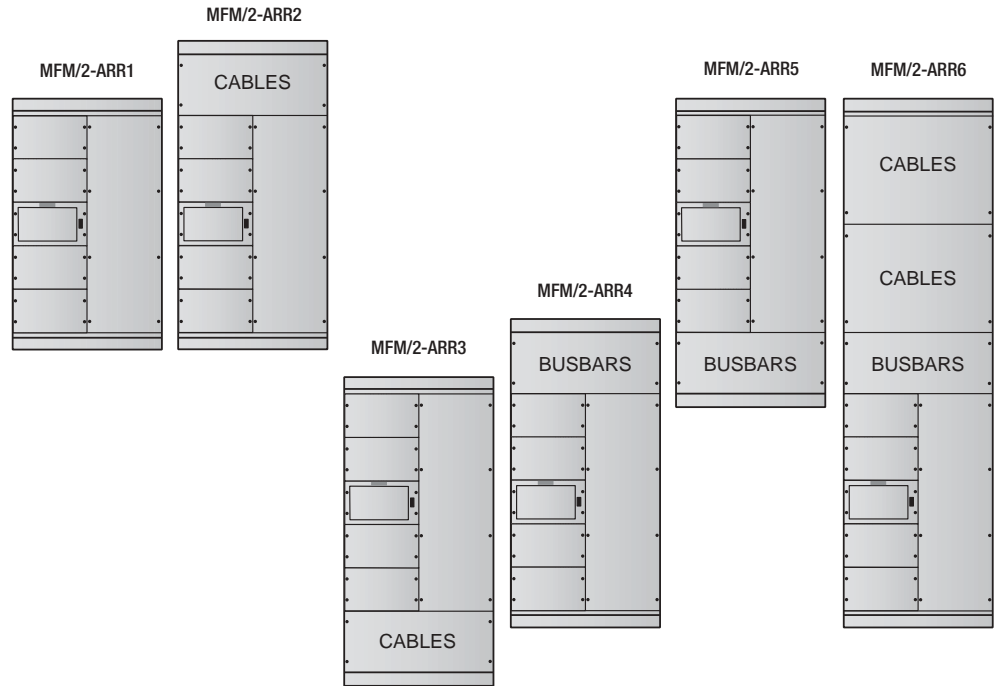
Uprating of circuits from 63A to 100A, 200A or 250A is therefore a simple operation.

Ample cable termination space (extension spreader housing available for up to 400mm² cables).

400A, 630A and 800A rating in the larger frame 2 size.

* plus required Fuse Switches and Fuse Links





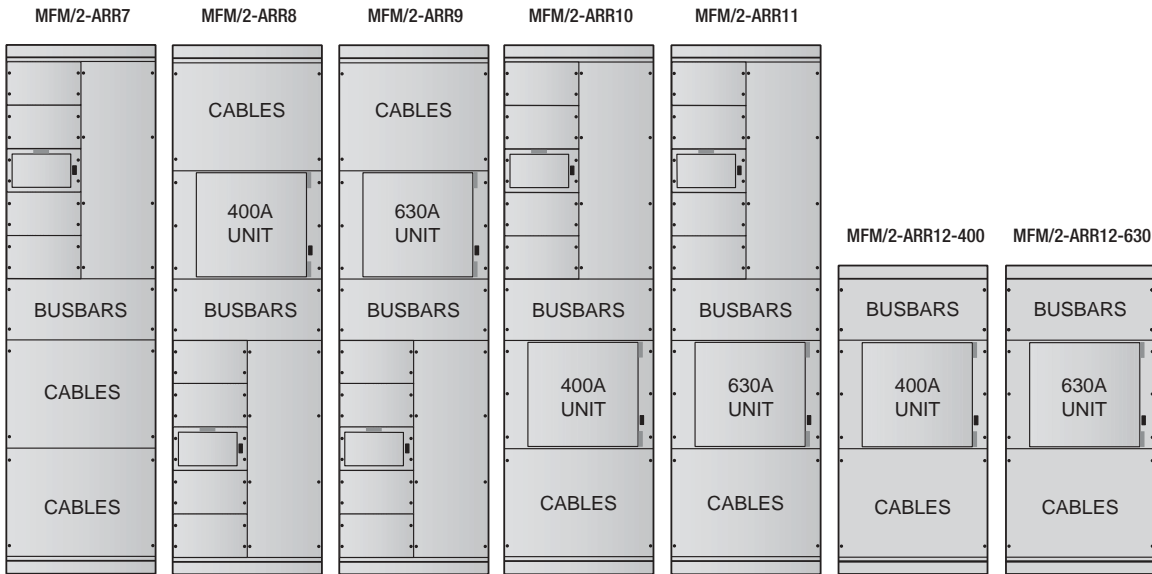
Order reference	MFM/2-ARR1	MFM/2-ARR2	MFM/2-ARR3	MFM/2-ARR4	MFM/2-ARR5	MFM/2-ARR6	
6 digit reference	404480	404496	404499	404500	404501	404502	
Fuse switches included ^A	1 x CM-MT100	1 x CM-MT100	1 x CM-MT100	1 x CM-MT100	1 x CM-MT100	1 x CM-MT100	
Outgoing	Circuits	4	5	5	5	5	
	Cable direction	Top or Bottom	Bottom	Top	Bottom	Top	Bottom
	Cable size	120mm ²	120mm ²	120mm ²	120mm ²	120mm ²	120mm ²
	Fit ext. trunking?	Top or bottom	Bottom	Top	Bottom	Top	Bottom
Incomer	Feed / rating	63A - 250A	Direct to busbars	Direct to busbars	Via busbars	Via busbars	Direct to busbars
	Cable direction	Top or bottom	Top	Bottom			Top
	Cable size	120mm ²	120mm ²	120mm ²			400mm ²
	Cable size ^B		400mm ²	400mm ²			
Dimensions	Fit ext. housing?		Top	Bottom			Top
	Height (mm)	771	949	949	949	949	1650
	Width (mm)	457	457	457	457	457	457
	Depth (mm)	406	406	406	406	406	406

Notes

- A. Fuse Switches included with arrangement modules do not include Fuse Links.
- B. Maximum cable size that can be terminated when extension housing (MFM/2-MCEH) is used.
- C. Applicable when 400A / 630A unit is used for an outgoing circuit.

- For outgoing Fuse Switches see page 10
- For compatibility of Arrangements see page 17
- For accessories see page 12
- For technical information see page 14





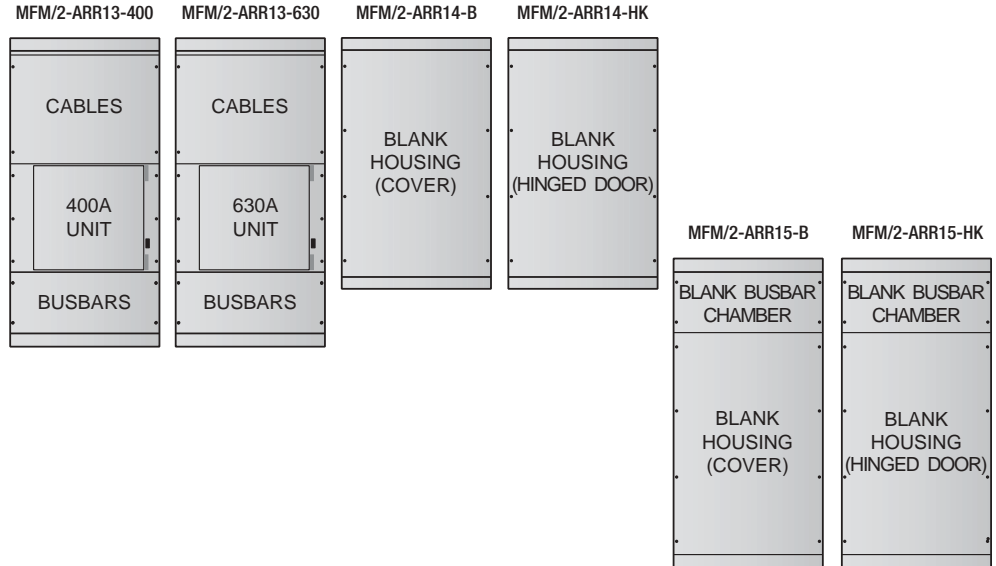
MFM/2-ARR7	MFM/2-ARR8	MFM/2-ARR9	MFM/2-ARR10	MFM/2-ARR11	MFM/2-ARR12-400	MFM/2-ARR12-630
404503	404504	404505	404481	404482	404483	404484
1 x CM-MT100	1 x CM-MT100 1 x CM-MT400	1 x CM-MT100 1 x CM-MT630	1 x CM-MT100 1 x CM-MT400	1 x CM-MT100 1 x CM-MT630	1 x CM-MT400	1 x CM-MT630
5	5 (6 ^c)	5 (6 ^c)	5 (6 ^c)	5 (6 ^c)	1 ^c	1 ^c
Top	Bottom (and top ^c)	Bottom (and top ^c)	Top (and bottom ^c)	Top (and bottom ^c)	Bottom ^c	Bottom ^c
120mm ²	120mm ²	120mm ²	120mm ²	120mm ²	400mm ²	400mm ²
Top	Bottom	Bottom	Top	Top		
Direct to busbars	400A (via busbars ^c)	630A (via busbars ^c)	400A (via busbars ^c)	630A (via busbars ^c)	400A (via busbars ^c)	630A (via busbars ^c)
Bottom	Top	Top	Bottom	Bottom	Bottom	Bottom
400mm ²	120mm ² 400mm ²	120mm ² 400mm ²	120mm ² 400mm ²	120mm ² 400mm ²	120mm ² 400mm ²	120mm ² 400mm ²
Bottom	Top	Top	Bottom	Bottom	Bottom	Bottom
1650	1650	1650	1650	1650	949	949
457	457	457	457	457	457	457
406	406	406	406	406	406	406

Notes

- A. Fuse Switches included with arrangement modules do not include Fuse Links.
- B. Maximum cable size that can be terminated when extension housing (MFM/2-MCEH) is used.
- C. Applicable when 400A / 630A unit is used for an outgoing circuit.

- For outgoing Fuse Switches see page 10
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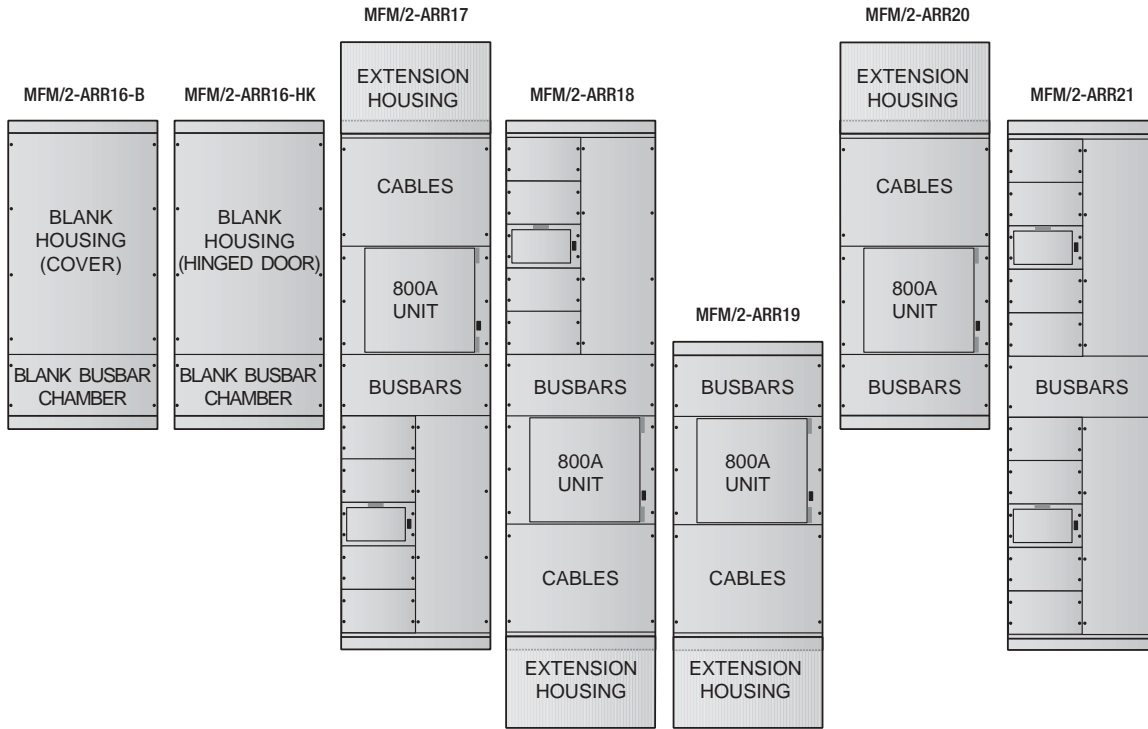
Order reference	MFM/2-ARR13-400	MFM/2-ARR13-630	MFM/2-ARR14-B	MFM/2-ARR14-HK	MFM/2-ARR15-B	MFM/2-ARR15-HK
6 digit reference	404485	404486	404487	404488	404489	404490
Fuse switches included ^A	1 x CM-MT400	1 x CM-MT630				
Outgoing	Circuits	1 ^C	1 ^C			
	Cable direction	Top ^C	Top ^C			
	Cable size	400mm ²	400mm ²			
	Fit ext. trunking?				Bottom	Bottom
Incomer	Feed / rating	400A (via busbars ^C)	630A (via busbars ^C)			
	Cable direction	Top	Top			
	Cable size	120mm ²	120mm ²			
	Cable size ^B	400mm ²	400mm ²			
Fit ext. housing?	Top	Top				
Dimensions	Height (mm)	949	949	771	771	949
	Width (mm)	457	457	457	457	457
	Depth (mm)	406	406	406	406	406

Notes

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- C. Applicable when 400A / 630A unit is used for an outgoing circuit.

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MFM/2-ARR16-B	MFM/2-ARR16-HK	MFM/2-ARR17	MFM/2-ARR18	MFM/2-ARR19	MFM/2-ARR20	MFM/2-ARR21
404491	404492	404493	404494	404495	404497	404498
		1 x CM-MT100 1 x CM-MT800	1 x CM-MT100 1 x CM-MT800	1 x CM-MT800	1 x CM-MT800	1 x CM-MT100
		5	5			9 or 10
		Bottom	Top			Bottom and top
		120mm ²	120mm ²			120mm ²
Top	Top					Top and / or bottom
		800A	800A	800A	800A	250A or via busbars
		Top	Bottom	Bottom	Top	Top or bottom
		400mm ²	400mm ²	400mm ²	400mm ²	120mm ² 400mm ²
		Top (included)	Bottom (included)	Bottom (included)	Top (included)	
949	949	1650	1650	949	949	1650
457	457	457	457	457	457	457
406	406	406	406	406	406	406

Notes

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- B. Maximum cable size that can be terminated when extension housing (MFM/2-MCEH) is used.
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Fuse Switch Disconnectors

Rating	Order reference	
	Short	6 digit
63A TP Fuse Switch	CM-MT63	404200
100A TP Fuse Switch	CM-MT100	404193
200A TP Fuse Switch	CM-MT200	404195
250A TP Fuse Switch	CM-MT250	404197

- 1 Supplied without fuse links
- 2 Only one 250A unit per 5 stack assembly

- In accordance with BSEN 60947-1
- All contacts and terminals shrouded
- Removeable fuse carriage provides for very safe fuse replacement even with live switchboard
- Easy 'plug-in' fitting
- Heavy duty quick make/break mechanism
- Retractable operating handle
- Padlockable in 'OFF' position
- Safety interlock in 'ON' position



Copper Links

Link rating	Order reference	
	Short	6 digit
63A Solid copper link	P110153-10	402131
100A Solid copper link	P110154-10	402132
200A Solid copper link	P110155-10	402133
250A Solid copper link	P110155-10	402133
400A Solid copper link	P110156-10	402134
630A Solid copper link	P110157-10	404017
800A Solid copper link	P110157-10	404017

- Converts fuse switch to isolator/switch disconnectors.

Fuse Switch / Fuse Link compatibility

	Fuse type: Red Spot 400						Fuse type: Red Spot Standard										
	GTIA	GTIS	GTCP	GTF	GTKF	GTM	TIA	TIS	TCP	TBC	TC	TF	TKF	TKM	TM	TTM	TLM
Min Rating	2A	35A	35A	125A	250A	355A	2A	35A	32A	2A	80A	125A	250A	250A	335A	450A	670A
Max Rating	32A	63A	100A	200A		400A	32A	63A	100A	63A	100A	200A		315A	400A	630A	800A
Fuse Switch																	
CM-MT63	1	1					1	1									
CM-MT100	s	s	1				s	s	1								
CM-MT200					1						1	1	1				
CM-MT250					1	1					1	1	1	1			
CM-MT400					n	n	1				n	n	n	n	1	1	
CM-MT630					n	n	1				n	n	n	n	1	1	1
CM-MT800					n	n	1				n	n	n	n	1	1	1

- 1 Fuse type fits fuse switch without adaptor.
- s Order Part No P94707-20 (fuse adaptor) when using this fuse type and fuse switch.
- n Order Part No P94707-30 (fuse adaptor) when using this fuse type and fuse switch.

- For Arrangements see page 6
- For accessories see page 12
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Fuse Links for Fuse Switches

Rating	BS88 Dim. Ref.	Util. Cat. ¹	Order reference	
			415/440V	660V
2A	A2	gG	GTIA2	TIA2
4A	A2	gG	GTIA4	TIA4
6A	A2	gG	GTIA6	TIA6
10A	A2	gG	GTIA10	TIA10
16A	A2	gG	GTIA16	TIA16
20A	A2	gG	GTIA20	TIA20
25A	A2	gG	GTIA25	TIA25
32A	A2	gG ²	GTIA32	TIA32
35A	A3	gG	GTIS35	TIS35
40A	A3	gG	GTIS40	TIS40
50A	A3	gG	GTIS50	TIS50
63A	A3	gG ²	GTIS63	TIS63
32A	A4	gG	GTCP32	TCP32
40A	A4	gG	GTCP40	TCP40
50A	A4	gG	GTCP50	TCP50
63A	A4	gG	GTCP63	TCP63
80A	A4	gG	GTCP80	TCP80
100A	A4	gG ²	GTCP100	TCP100
2A		gG		TBC2
4A		gG		TBC4
6A		gG		TBC6
10A		gG		TBC10
16A		gG		TBC16
20A		gG		TBC20
25A		gG		TBC25
32A		gG		TBC32
35A		gG		TBC35
40A		gG		TBC40
50A		gG		TBC50
63A		gG		TBC63
125A	B2	gG	GTF125	TF125
160A	B2	gG	GTF160	TF160
200A	B2	gG ²	GTF200	TF200
250A		gG	GTKF250	TKF250
250A		gG	GTKM250	TKM250
315A		gG	GTKM315	TKM315
355A	C1	gG	GTM355	TM355
400A	C1	gG ²	GTM400	TM400
450A	C2	gG		TTM450
500A	C2	gG		TTM500
560A	C2	gG		TTM560
630A	C2	gG ²		TTM630
670A	C3	gG		TLM670
710A	C3	gG		TLM710
750A	C3	gG		TLM750
800A	C3	gG		TLM800

¹ Utilisation Category 'gG' ie full range breaking capacity fuse links for general application including the protection of motor circuits.

² Extended range fuse links 'gM' for protection of motor circuits also available at this rating.

For further information on the above see GE Power Controls Low Voltage Industrial Fuse Links catalogue.

- For Arrangements see page 6
- For accessories see page 12
- For technical information see page 14



- Renowned 'Red Spot' HRC Fuse Links
- In accordance with BS 88 and IEC 269-2
- ASTA Certified 80kA





MiniFORM interconnection kit

	Order reference	
	Short	6 digit
MiniFORM interconnection kit	MFM/2-MED	404512
'A' bracket	MFM/2-MESB	404513

- Complete kit of busbar links for connecting MiniFORM arrangements.
- See table on page 17 for those arrangements requiring these accessories.



Detachable neutral link assembly

	Order reference	
	Short	6 digit
Detachable neutral link assembly	MFM/2-MNL200	404514

- Enables quick disconnection of neutral, eg during testing.
- Mounted on common neutral bar if required, one per fuse switch.



Extension components

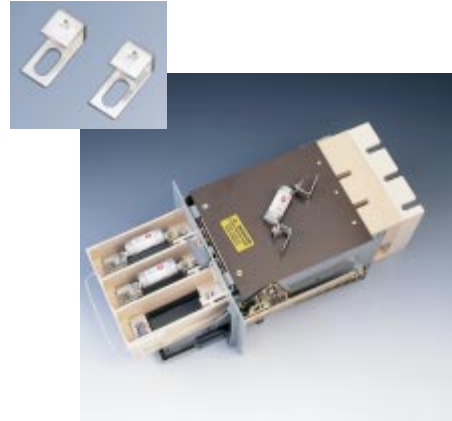
	Order reference	
	Short	6 digit
Extension housing 203mm For arrangement modules 2,3,6-13	MFM/2-MCEH	404506
Cable trunking extension 153mm For vertical extension of 5 stack modules and arrangements 14-16	MFM/2-MCTE6	404509
Cable trunking extension 229mm For vertical extension of 5 stack modules and arrangements 14-16	MFM/2-MCTE9	404510
Stack joint joining strip For use with MCTE6 and MCTE9	MFM/2-MCTJS	404511
Protection barrier Use with MCTE6 & MCTE9 when used on arrangements 1,2,4,6,8,9,17,21	MFM/2-MCTB	404508

- For Arrangements see page 6
- For technical information see page 14

Fuse Link adapters

Type	Order reference	
	Short	6 digit
Fuse link adapter for CM-MT100	P94707-20	404160
Fuse link adapter for CM-MT400/630/800	P94707-30	404161

- See table on page 10 for fuse switch/fuse link combinations requiring adapter.



Copper Links

Link rating	Order reference	
	Short	6 digit
63A Solid copper link	P110153-10	402131
100A Solid copper link	P110154-10	402132
200A Solid copper link	P110155-10	402133
250A Solid copper link	P110155-10	402133
400A Solid copper link	P110156-10	402134
630A Solid copper link	P110157-10	404017
800A Solid copper link	P110157-10	404017



- Converts fuse switch to fuse disconnect

Auxiliary Switches

Auxiliary type	CM-MT Rating	Order reference	
		Short	6 digit
Front wired, 4W	63A - 250A	P94781-10	-
Front wired, 4W	400A - 800A	P94782-10	404212



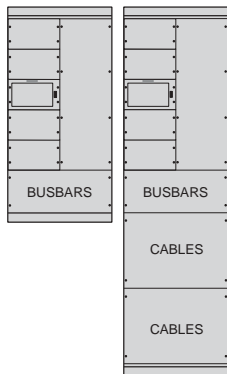
- Auxiliary switch 4 Way (2NO+2NC)

- For Fuse Switches see page 10
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MiniFORM first timers

The MiniFORM system comprises 21 basic building blocks (arrangements) which are suitable to accept a variety of fuse switches (type CM-MT) of differing ratings.

Basic arrangements



Non-extendable

- For use as stand alone switchboard (1 x incomer, 4 x outgoing)
- Up to 5 CM-MT switches (frame 1)
- 63A, 100A, 200A, 250A¹ options
- Supplied with 1 x 100A CM-MT fitted
- Fit HRC fuse links (rating as required) to use as Fuse Switch
- Fit solid copper links to use as an Isolator / Switch Disconnecter

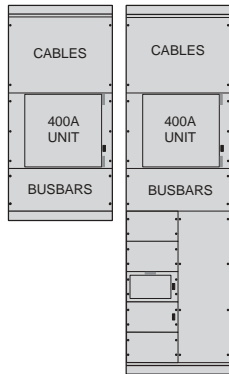
¹ Maximum 1 x 250A fuse switch per 5 stack

Extendable

- For coupling to create composite switchboards
- Busbars factory fitted
- Couple extendable units using an interconnection kit (MFM/2-MED)
- Use one position for incomer (max 250A²)
- Direct connect to busbars option
- Incoming and outgoing options: Frame 1: 63A, 100A, 200A, 250A²
- For incomer greater than 250A use arrangement with Frame 2 CM-MT

² Maximum outgoing fuse rating 160A to discriminate with 250A incomer

Frame 2 arrangements



Extendable

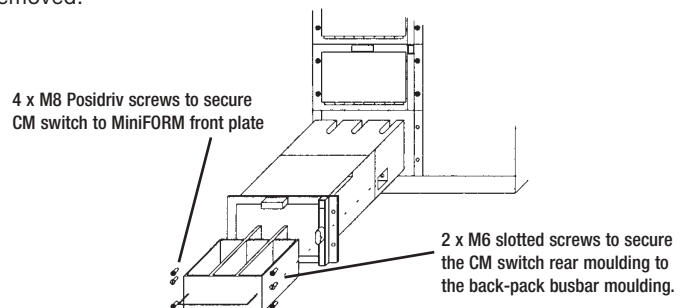
- For coupling to create composite switchboards where incomer and/or outgoing required exceeds 250A
- Busbars factory fitted
- Couple extendable units using an interconnection kit (MFM/2-MED)
- Frame 2 CM-MT arrangements for incomers / outgoing greater than 250A
- Incoming and outgoing options:
Frame 1: 63A, 100A, 200A, 250A¹
Frame 2: 400A, 630A, 800A³

¹ Maximum 1 x 250A fuse switch per 5 stack

³ Maximum outgoing fuse rating 560A to discriminate with 800A incomer

Fitting fuse switches

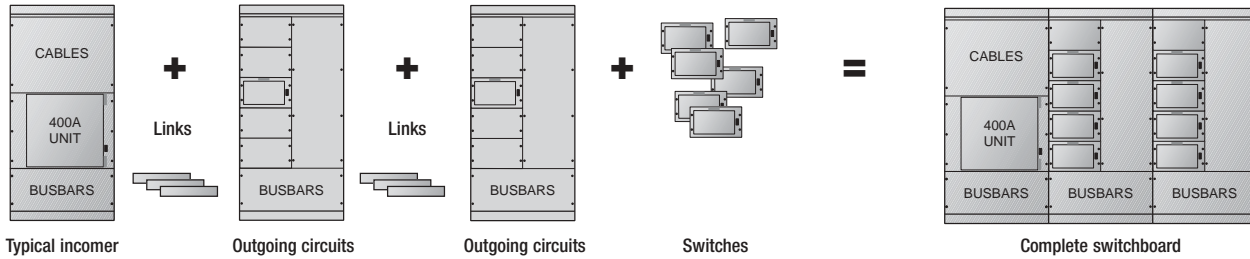
View shown with CM switch door open and busbar shroud and cover plate removed.



Simple switchboards

Remove adjacent busbar end covers and replace with busbar chamber bracket and insulation barrier. Then fit 3 phase busbar links to provide the electrical connection.

MiniFORM arrangements are mounted to a suitable wall via their own jig drilled steel back sheet. Floor-standing MiniFORM are available via the Licensed Assembler network, please contact the sales office.



Designer switchboards

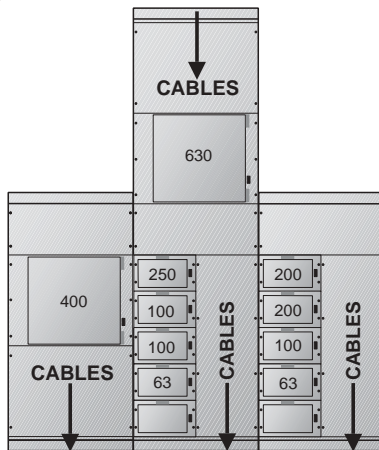
The MiniFORM arrangements are selected based upon the size of incoming and outgoing Fuse Switches required, the space allowed for the Switchboard and the direction of the cables.

Requirement:

- 1 x 630A incomer
- 1 x 400A out
- 1 x 250A out
- 2 x 200A out
- 3 x 100A out
- 2 x 63A out

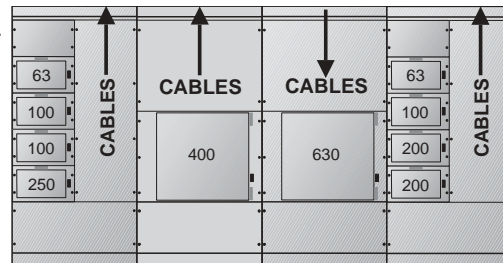
Solution 1

Top incomer
Bottom out



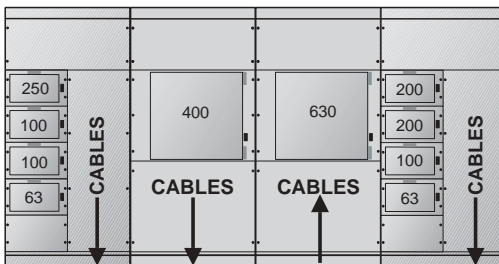
Solution 2

Bottom incomer
Bottom out



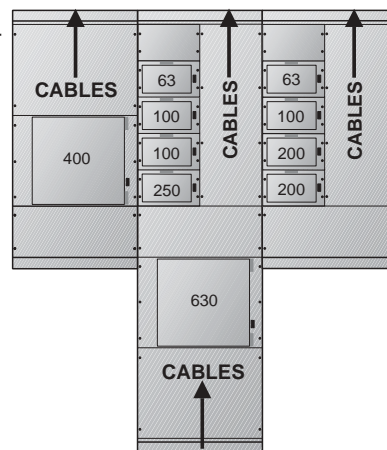
Solution 3

Top incomer
Top out



Solution 4

Bottom incomer
Top out



Coupling arrangements together

Coupling holes

To gain access to the rear coupling holes the top and bottom fuse switches (if fitted) require removal as follows:

- With the fuse switch in the OFF position, open the door and push the operating handle upward against the interlock mechanism whilst pulling the moving carriage out.
- Remove the 4 Posidriv screws on the front flange of the unit.
- Release the 2 slot head screws located at each side of the rear switch moulding (requires long shaft screwdriver).
- Withdraw the fuse switch unit from the busbars and cable connections.

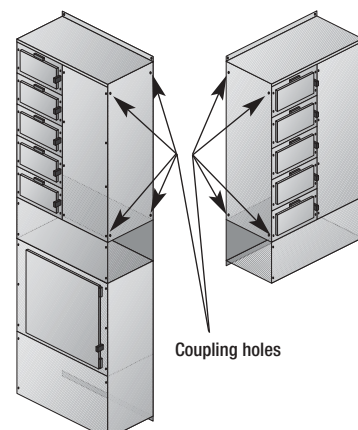
Replacement is the reverse of the above procedure.

Important

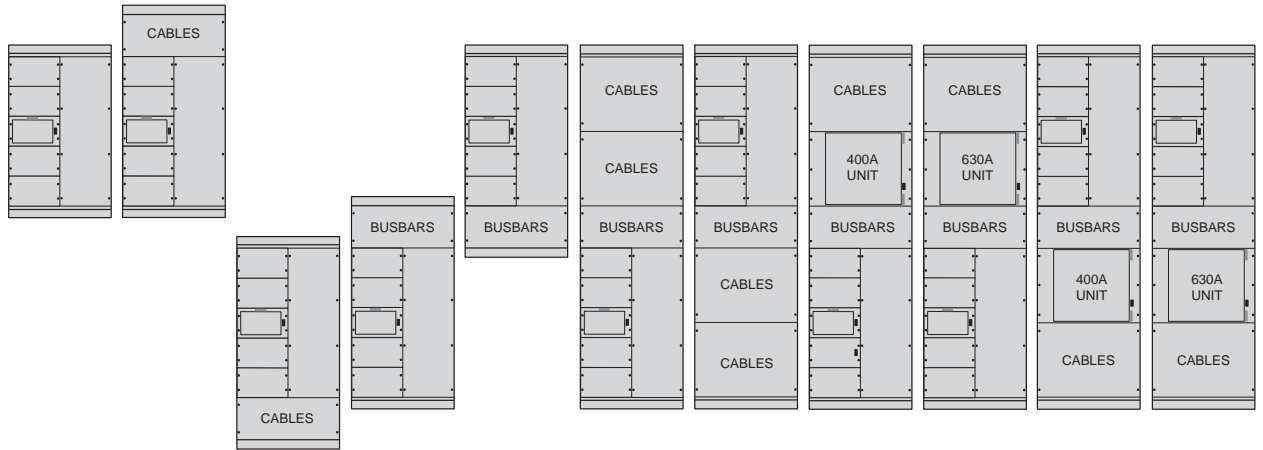
Do not remove all fuse switches. At least one fuse switch must remain fitted in 5 stack arrangements. Earth continuity washers must be used. To ensure good earth connection between arrangement modules.

Earthing arrangements

Each MiniFORM module is provided with at least 1 x M10 internal earth stud. This allows each module to be separately earthed to a common external earth bar for those installations where in order to meet the requirements of BS 7671 (IEE Wiring Regulations) regarding disconnection times a lower total earth loop impedance may be necessary.

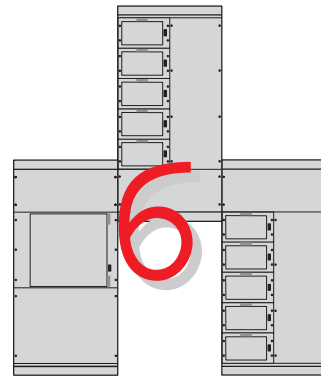
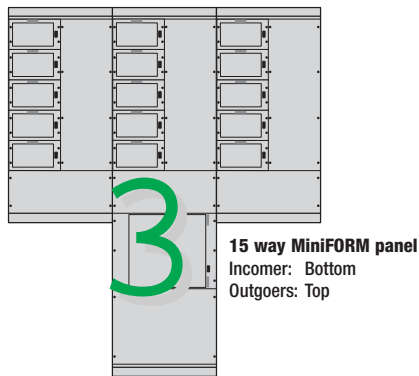


Coupling of MiniFORM arrangements

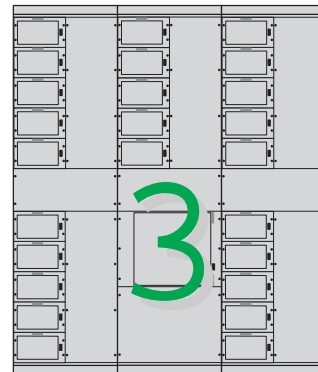
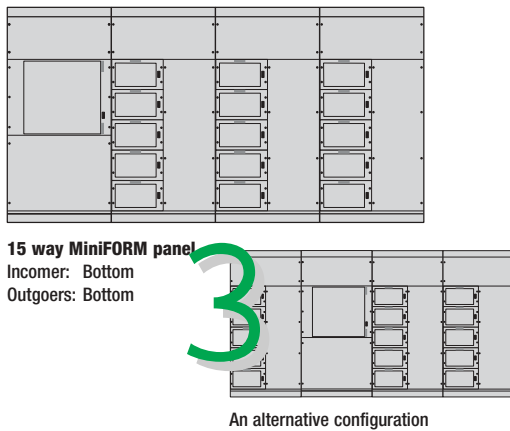


MFM/2-ARR1 MFM/2-ARR2 MFM/2-ARR3 MFM/2-ARR4 MFM/2-ARR5 MFM/2-ARR6 MFM/2-ARR7 MFM/2-ARR8 MFM/2-ARR9 MFM/2-ARR10 MFM/2-ARR11

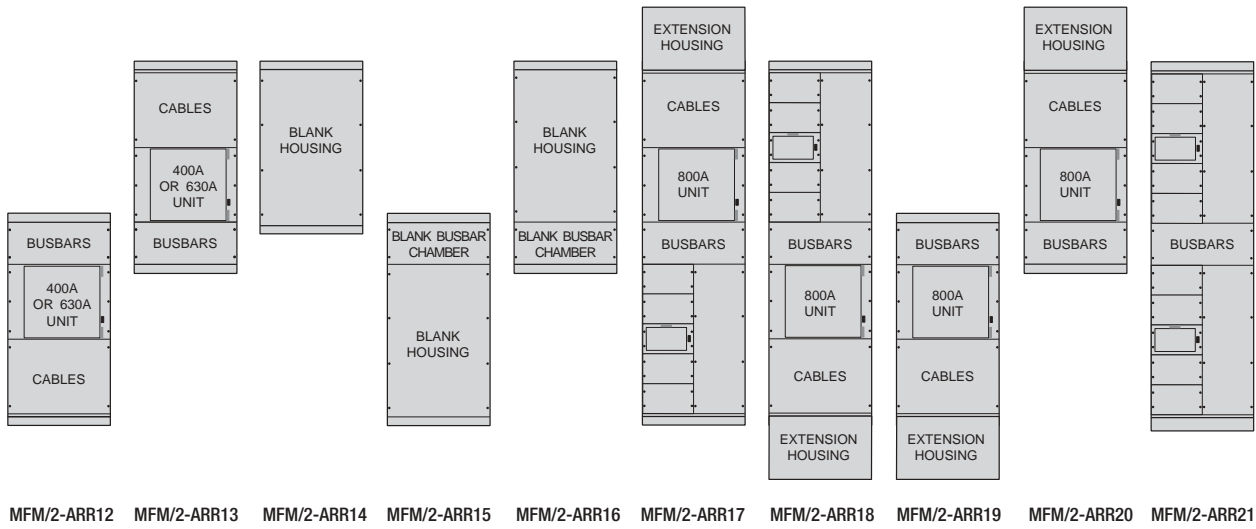
The DOs and DON'Ts of coupling MiniFORM arrangements



This arrangement is not possible.



25 way MiniFORM panel
 Incomer: Bottom
 Outgoers: Top and bottom



MFM/2-ARR12 MFM/2-ARR13 MFM/2-ARR14 MFM/2-ARR15 MFM/2-ARR16 MFM/2-ARR17 MFM/2-ARR18 MFM/2-ARR19 MFM/2-ARR20 MFM/2-ARR21

The compatibility of MiniFORM arrangements

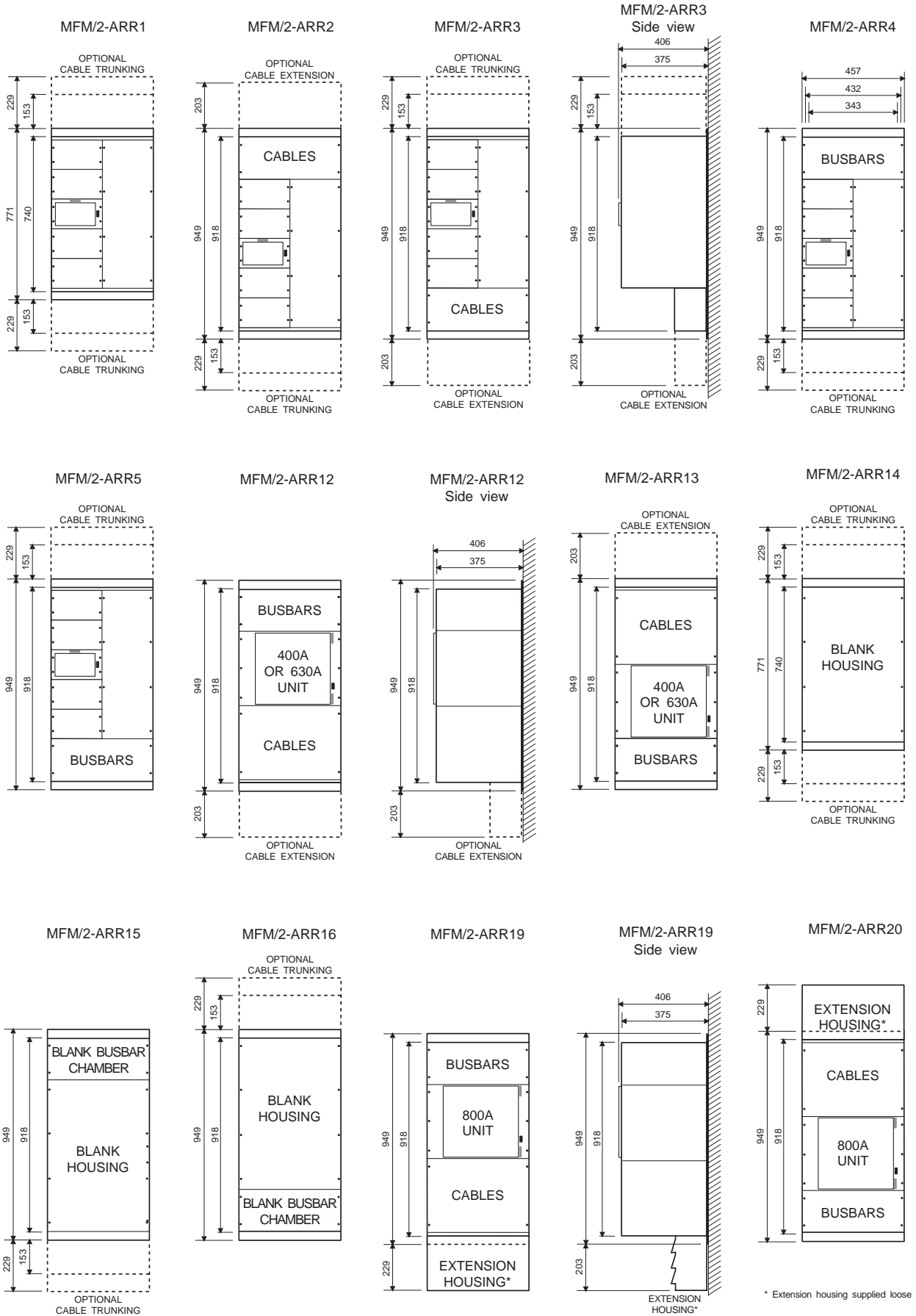
The following table indicates which arrangements can be coupled together.

	Arrangement No.																				
MFM/2-ARR...	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21
Arrangement No. 1															1						
2																1					
3																	1				
4				n		1	1	1	1	1	1	n			1		1	1	n		1
5					n	1	1	1	1	1	1		n			1	1	1		n	1
6				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1
7				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1
8				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1
9				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1
10				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1
11				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1
12				n		1	1	1	1	1	1	n			1		1	1	n		1
13					n	1	1	1	1	1	1		n			1	1	1		n	1
14	1													s							
15		1		1		1	1	1	1	1	1	1	1		s		1	1	1		1
16			1		1	1	1	1	1	1	1		1			s	1	1		1	1
17				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1
18				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1
19				n		1	1	1	1	1	1	n			1		1	1	n		1
20					n	1	1	1	1	1	1		n			1	1	1		n	1
21				1	1	1	1	1	1	1	1	1	1		1	1	1	1	1	1	1

- s No accessories required when coupling these arrangements.
- 1 Order Part No MED (interconnection kit) when coupling these arrangements.
- n Order Part No P94707-30 (fuse adaptor) when using this fuse type and fuse switch.

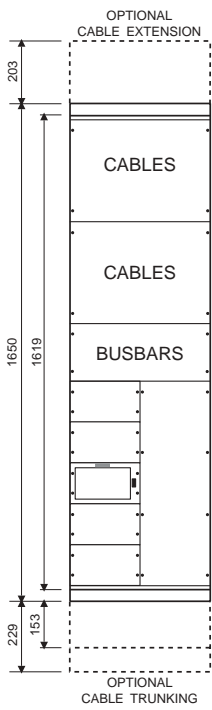
• For coupling accessories see page 12

Arrangement dimensions

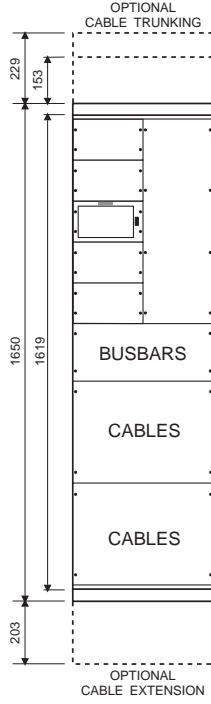


* Extension housing supplied loose

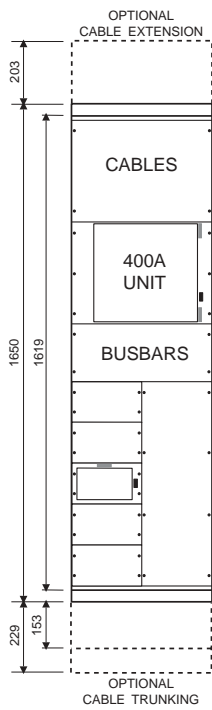
MFM/2-ARR6



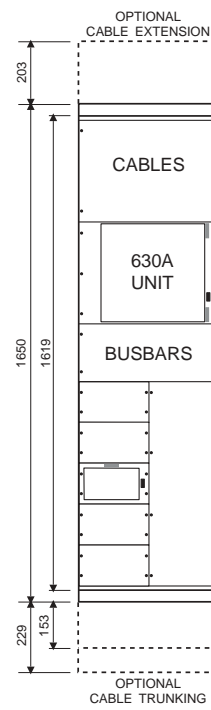
MFM/2-ARR7



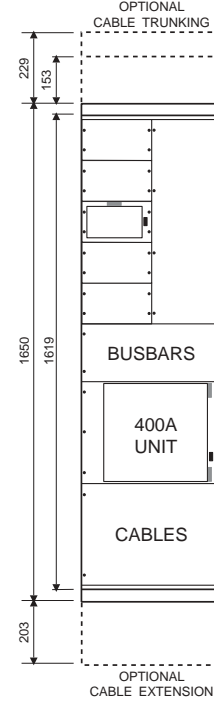
MFM/2-ARR8



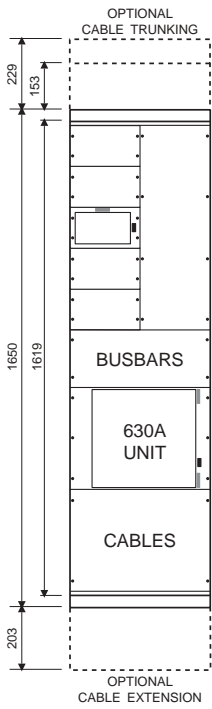
MFM/2-ARR9



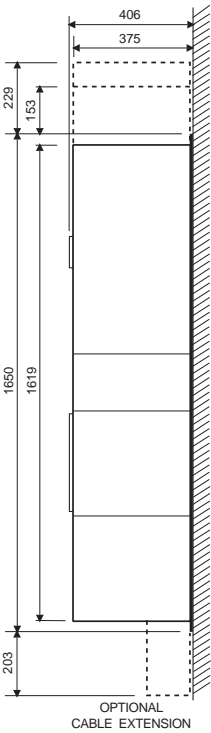
MFM/2-ARR10



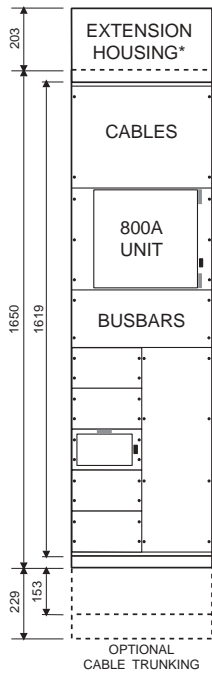
MFM/2-ARR11



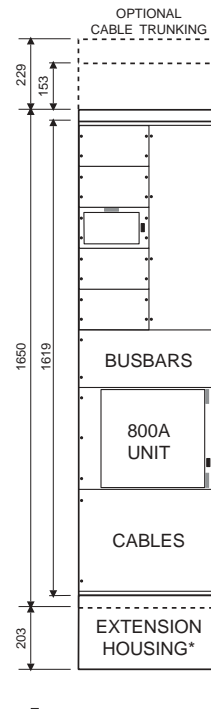
MFM/2-ARR11
Side view



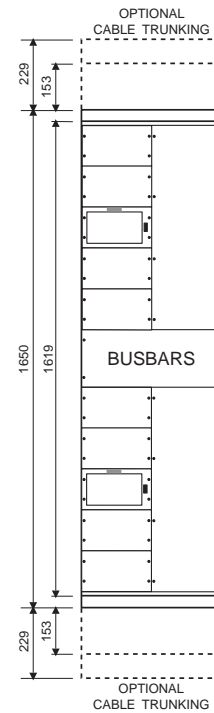
MFM/2-ARR17



MFM/2-ARR18



MFM/2-ARR21





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